



Selective detection of part per billion concentrations of ammonia using a p–n semiconducting oxide heterostructure



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ABSTRACT

Detection of low levels of ammonia is relevant for environmental, combustion and health-related applications. Resistive semiconducting metal oxide sensing platforms are extensively studied for ammonia and other gas detection. Two important aspects of gas sensing are enhancing sensitivity and selectivity. In this paper, we present a sensor platform with n-type In_2O_3 and p-type NiO placed side by side with a shared $30\ \mu\text{m}$ interface. The substrate on which these metal oxides are placed allows for measuring the resistance change across In_2O_3 , NiO or any combination of both oxides. Our focus was to develop an ammonia sensor with ppb sensitivity, with possible application in breath analysis. With low concentrations of NH_3 (<100 ppb), the change in resistance with NiO was anomalous at $300\ ^\circ\text{C}$, the resistance decreased and then gradually increased over tens of minutes before decreasing again to reach the baseline. In situ diffuse reflectance infrared spectroscopy exhibited a band at $1267\ \text{cm}^{-1}$, which was assigned to O_2^- and the change in intensity of this band with time mirrored the transient change in resistance with 1 ppm NH_3 at $300\ ^\circ\text{C}$, indicating that NH_3 chemisorption was correlated with the O_2^- species. Taking advantage of the transient resistance decrease of NiO with NH_3 , and combining the In_2O_3 and NiO allowed selectivity enhancement towards NH_3 at concentrations as low as 100 ppb. Interference to CO, NO_x and humidity were studied. By selecting a suitable combination of both oxides, the response to CO at <10 ppm could be negated. Similarly, with NO at <10 ppb, there was minimal sensor response. The sensor was used to analyze NH_3 mixed into human breath at 10–1000 ppb concentrations. Water had to be completely removed from the breath via a moisture trap, since water interfered with the NH_3 chemisorption chemistry. Potential applications of this sensor platform in breath analysis are discussed.

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1. Introduction

Methods for measurement of ammonia (NH_3) are relevant to environmental, combustion and health related industries [1]. Ammonia in atmosphere arises primarily from anthropogenic sources, including agriculture (nitrogen fixation, ammonification) and emissions from chemical industry involved in development of refrigeration and fertilizers. Ammonia is a lachrymatory gas, and breathing ammonia at high concentrations (~ 1000 ppm) can induce laryngospasms, and cause bronchiectasis [2,3], and thus need for environmental ammonia monitors. The transportation industry is interested in measuring ammonia from exhaust emissions, air quality control in passenger compartment and in a new generation of lean-burn combustion engines, where the exhaust

gas after-treatment includes reaction of nitrogen oxides with ammonia. Ammonia is also produced in the human body and the health industry is interested in monitoring ammonia in exhaled human breath for disease diagnosis. In particular, breath ammonia measurement has the potential to probe several diseases including malfunctioning of liver and kidney [4], *H. pylori* infection [5] and halitosis [6]. The concentration ranges over which ammonia detection is relevant for these applications range from 0.1 ppm (health) to hundreds of ppm (environmental).

Different measurement principles have been applied for the detection of ammonia, including optical spectroscopy, electrochemistry and wet-chemistry methods. A particularly challenging application is the detection of ammonia in human breath. [7]. Tunable diode laser absorption spectroscopy has been used to detect ammonia in breath, with detection limit of 1 ppm [8]. A quantum cascade laser diode was able to measure ammonia as low as 4 ppb [9]. Other strategies include use of quartz crystal microbalance [10] and liquid-film conductive sensor [11]. Sensors based on

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conducting polymer junctions can detect ppb ammonia in human breath [12–15], and a p-n heterojunction polyaniline-TiO₂ sensor is reported to have ppt sensitivity [16]. Mass spectrometry also can measure ammonia down to ppb levels [17]. Instruments for measuring ammonia are often bulky [18], and there is a drive for obtaining miniaturized sensors.

Solid state electrochemical sensors have been developed for monitoring ammonia. This technology is attractive since high sensitivity, selectivity, and fast response time are possible. In addition, these devices have advantages of low power consumption, light-weight, low maintenance cost, harsh environment tolerance and portability. There are numerous papers on resistive semiconducting metal oxide sensors for ammonia. The working principle of these devices is associated with the adsorption of gas molecules on the oxide's surface inducing charge transfer, which result in changes in resistance of the oxide. Semiconducting metal oxides such as n-type WO₃ [19–21], SnO₂ [22,23], In₂O₃ [24,25], ZnO [26,27], TiO₂ [28], MoO₃ [29] as well as p-type Cr₂O₃ [30], NiO [31], CuO [32], have been studied as sensing materials to detect NH₃. To promote sensitivity and selectivity, noble metals like Pt [33], Pd [34], Au [35] and Ag [36] have been introduced to metal oxides. Of these, MoO₃-based sensors have been developed for measuring ammonia in human breath [29,37].

However, developing an electrochemical sensor platform that can measure low concentrations of ammonia in the environment, in optimizing combustion processes and in human breath is still a challenge. There is the need for ppb sensitivity, discrimination against other gases present at much higher concentrations, and in the case of combustion, the ability to tolerate harsh environments, and be insensitive to other exhaust gases.

Mixtures of p- and n-semiconducting oxides can improve sensor performance. Examples include anatase/rutile for CO detection, ZnO/NiO for NH₃ detection, In₂O₃/NiO for ethanol detection, and CuO/SnO₂ for H₂S detection [38–41]. These designs are mixtures of p- and n-powders, or the p-type material grown on n-type powders and vice versa. In addition, isotype heterojunctions, prepared by mixing powders, such as WO₃ and ZnO have also shown selective gas sensing [42].

We recently reported a different way of combining p- and n-type semiconducting oxides, and demonstrated sensing of nitric oxide gas in ppb levels [43]. In this paper, we explore a similar design for sensing ammonia. The sensor device comprises adjacent alignment of p-type NiO and n-type In₂O₃ deposited on a gold microspring array. We demonstrate detection of ammonia at ppb levels, while discriminating against nitric oxide at ppb levels, and carbon monoxide at significantly higher ppm concentrations using this semiconductor hetero-junction structure. A potential application of detection of ammonia in human breath samples is also demonstrated, suggesting the application of this sensor platform in a future breath monitoring device.

2. Experimental

2.1. Chemicals and materials

Indium (II) oxide (99.99%, metals basis, ~325 mesh powder), nickel (II) oxide (99.998%, metals basis), alpha-terpineol (96%), gold wires (0.127 mm dia, 99.99%) were purchased from Alfa Aesar (Ward Hill, USA). The plastic substrates with gold microspring arrays were obtained from FormFactor, Inc. (USA). The interdigitated electrodes were obtained from Case Western Reserve University. All test gases including nitrogen, oxygen, ammonia and carbon monoxide were supplied by Praxair (Danbury, USA).

2.2. Sensor fabrication

The procedures of sensor fabrication are shown in Figs. 3 and 4. The plastic substrate was washed by ethanol and distilled water. Gold wires were connected with the gold micro springs on the substrate. The commercial powders were ground thoroughly before use. 1 g of NiO powder was dispersed in 0.4 mL terpineol and blended into a thick slurry. 80 mg of the obtained NiO slurry was evenly painted onto the left side of the substrate. Then 1 g of In₂O₃ powder was mixed with 0.4 mL terpineol and 20 mg of the slurry was painted onto the right side of the substrate with a common interface. According to the area divided by vertical lines of four gold microsprints, the as-fabricated area ratio of the two semiconductors turned out to be 14:4 on the surface of the substrate (17.5 mm × 4.5 mm). The substrate was designed in such a fashion that it has several leads at different distances, so that resistance across different lengths of the oxides could be measured. The sensor was calcined in air at 320 °C for 2 h and kept in a tube furnace at 300 °C with flowing 20% O₂ in N₂ overnight before testing. The polymer substrate decomposed at 350 °C, so alumina substrates of 10 mm × 10 mm with interdigitated gold lines of 0.25 mm spacing were used for high temperature measurements. After calcination at 320 °C in air for 2 h, the semiconductor layer was typically about 200 μm thick (discussed later).

2.3. Characterization

The phase and crystallinity of the metal oxides were analyzed by a Bruker D8 Advance X-ray diffractometer. The surface morphology of the sensor was investigated by a Quanta 200 scanning electron microscope. The chemical state of the metal oxides was examined by a Kratos X-ray photoelectron spectrometer with a mono Al source. The current-voltage measurement was performed on a CHI760D electrochemical workstation. The gas-solid interactions were studied by a PerkinElmer Spectrum 400 FTIR spectrometer coupled with a diffuse reflectance accessory. The Raman mapping of the interface was performed on a Renishaw - Smiths Raman Microprobe.

2.4. Gas sensing measurements

All gas sensing experiments were performed within a quartz tube placed inside a tube furnace (Lindberg/Blue) at 300 °C, with a PC-controlled gas delivery system with calibrated mass flow controllers (Sierra Instruments INC.). The test gas mixtures containing different concentrations of NH₃ at constant oxygen content of 20 vol% were prepared by diluting NH₃ with O₂ and N₂. The total flow rate was maintained at 200 cm³/min. The resistance of the sensor was recorded by an Agilent 34972A LXI data acquisition/switch unit at a scan rate of 0.1 Hz.

2.5. Human breath sensing measurements

A system that simulates human breath with trace ammonia gas was developed. The system comprises a Mylar bag containing exhaled human breath samples and an ammonia gas cylinder. The trace ammonia gas at physiologically relevant concentrations was determined by controlling the flow rates of breath samples from the Mylar bags and ammonia supply, respectively. The total flow rate was maintained at 200 cm³/min. Three setups were designed. A first setup used a 37 °C water vapor bath to keep a constant humidity in the mixture of NH₃ and breath sample. The second setup used a dry ice/acetonitrile bath maintained at -20 to -25 °C to completely remove humidity in the mixture of breath + NH₃ and also an ice bath to reduce humidity. In both these setups, the breath sample was used as the background and NH₃ was spiked into the

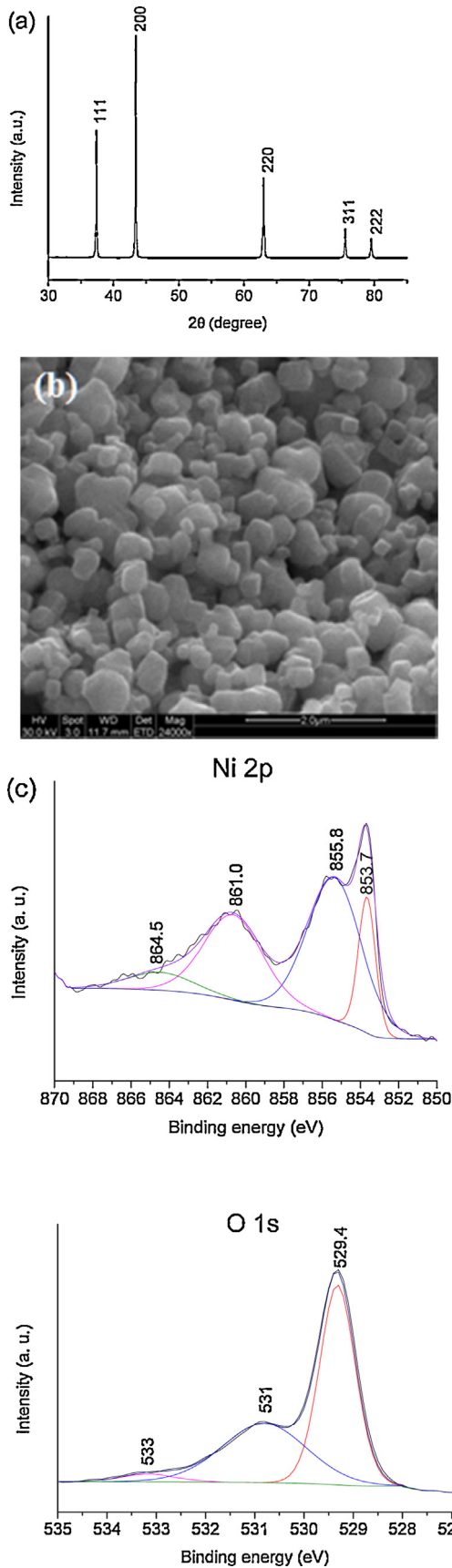


Fig. 1. (a) XRD patterns of NiO powder annealed at 320 °C; (b) SEM image of NiO film on the sensor; (c) XPS spectra of the Ni 2p and O 1s region for NiO powder annealed at 320 °C.

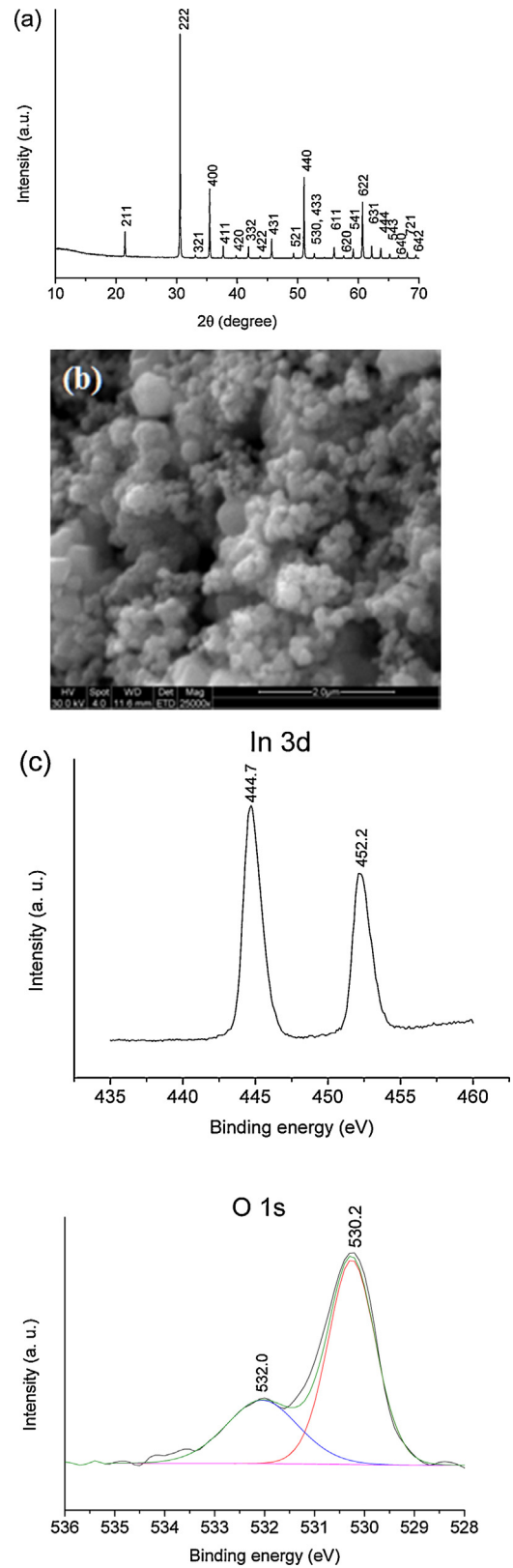


Fig. 2. (a) XRD patterns of In₂O₃ powder annealed at 320 °C; (b) SEM image of In₂O₃ film on the sensor; (c) XPS spectra of the In 3d and O 1s region for In₂O₃ powder annealed at 320 °C.

sample at increasing concentrations. In the third setup, air was used as the background, and the breath sample was measured, and then increasing amounts of NH_3 was added in, all gases passing through a moisture trap at -20 to -25°C .

3. Results

3.1. Characterization

The two semiconducting oxides of interest in this study are NiO and In_2O_3 , were obtained from commercial sources. Detailed characterization is presented in Figs. 1 and 2 for NiO and In_2O_3 annealed at 320°C , respectively.

3.1.1. NiO

The X-ray diffraction (XRD) pattern (Fig. 1a) is typical of the cubic structure of NiO (JCPDS No. 04-0835). Scanning electron microscopy (Fig. 1b) suggests particle diameters around 200–300 nm. X-ray photoelectron spectroscopy (XPS) of the O 1s region (Fig. 1c) suggests the presence of lattice oxygen

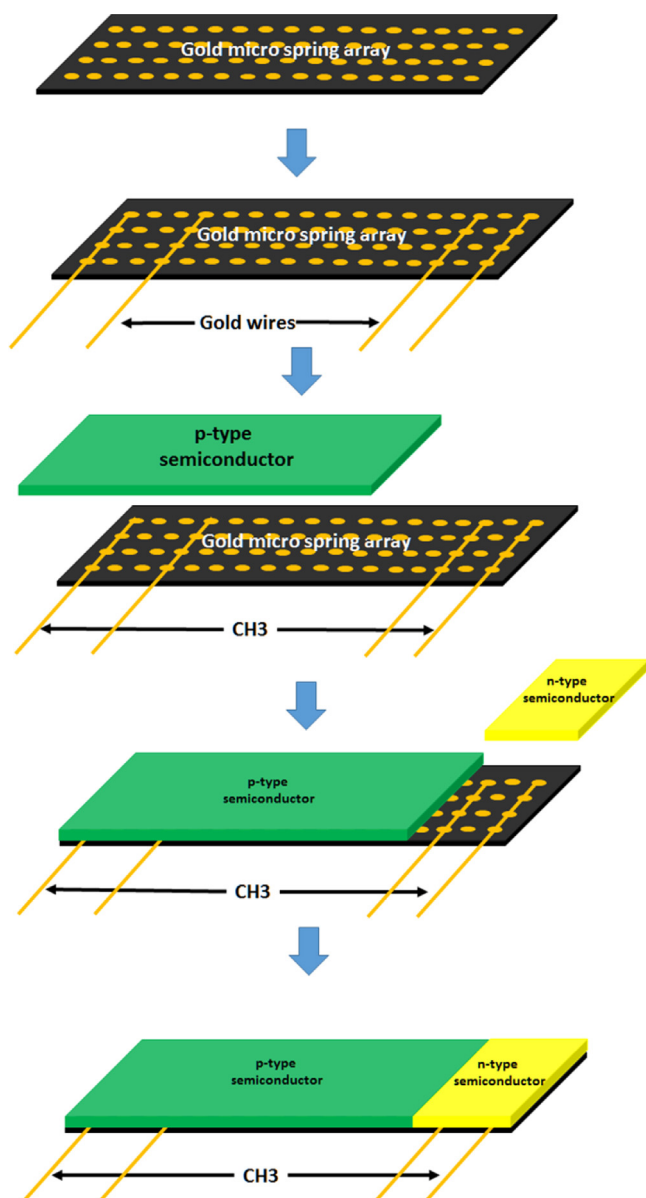


Fig. 3. Schematic representation of the steps of sensor fabrication.

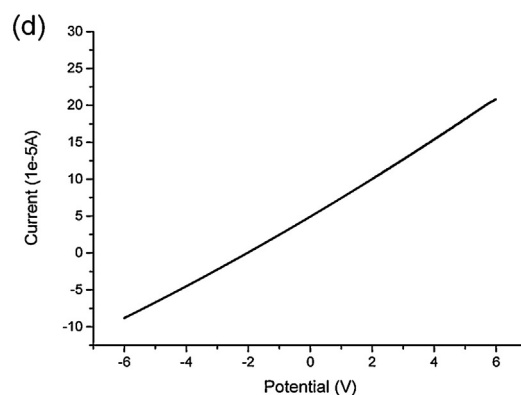
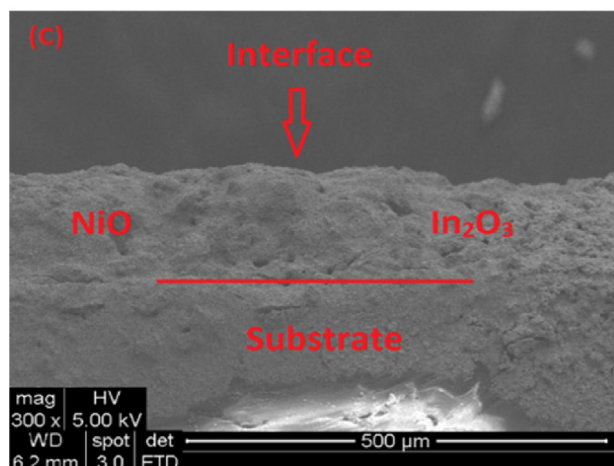
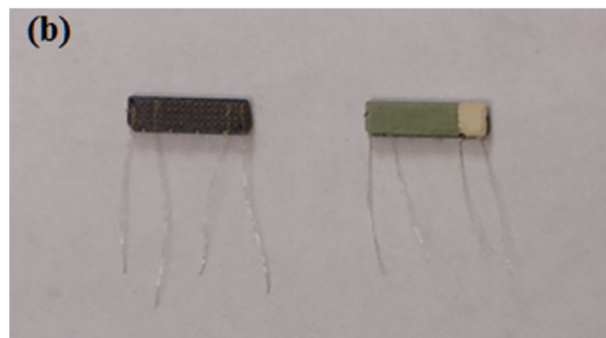
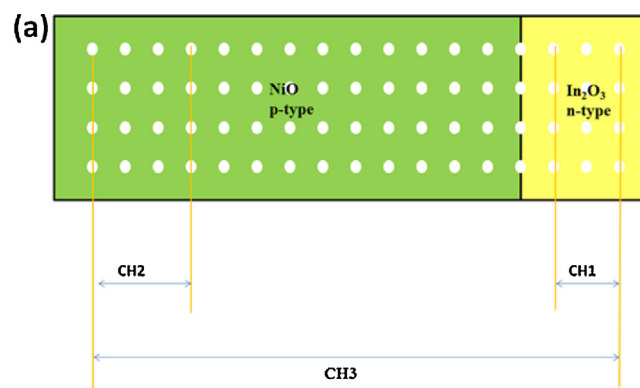


Fig. 4. (a) Schematic diagram of the sensor; (b) Photograph of bare sensor substrate with four gold wires (left) and sensor with adjacent NiO and In_2O_3 (right); (c) Side view SEM image of the sensor; (d) I - V characteristics across interface of NiO and In_2O_3 in 20% O_2/N_2 at 300°C , scan rate = 0.1 V/s.

(O^{2-} , binding energy 529.4 eV), hydroxyl groups (binding energy 531 eV), and strongly chemisorbed oxygen (533 eV) [44,45]. In the nickel $2p_{3/2}$ region, peak at 853.7 is assigned to NiO_6 bulk cluster and peak at 855.8 eV to oxygen screened surface NiO_5 and nonlocal second neighbor screening of NiO_6 and NiO_5 [46,47]. The satellite region was fit to two peaks at 861.0 eV and 864.5 eV.

3.1.2. In_2O_3

XRD pattern of In_2O_3 shown in Fig. 2a is indicative of cubic crystalline structure (JCPDS No. 06-0416). Size of the particles from the SEM micrograph (Fig. 2b) is <100 nm. XPS (Fig. 2c) indicates two peaks at 444.7 and 452.2 eV assigned to In $3d_{5/2}$ and $3d_{3/2}$ states, typical of In^{3+} [48]. The O 1s spectra is asymmetric with two peaks at 530.2 and 532.0 eV, with the former assigned to the oxygen lattice state, and the broad envelop at 532.0 eV to oxygen ions in oxygen deficient-regions (vacancies) [48].

3.2. Sensor characteristics

3.2.1. Design

Fig. 3 shows a schematic of the steps involved in the sensor design, and Fig. 4 shows characteristics of the sensor. The two oxides are placed adjacent to each other on a plastic substrate and share a common interface. Substrate design makes it possible to measure resistances across varying lengths of the metal oxides (CH1 is defined as In_2O_3 , CH2 as NiO and CH3 as a combination of both oxides, the choice of this combination is readily varied on the same sample). Fig. 4b shows a photograph of the sensor, with and without the oxide coating. The gold wires are used for the resistance measurements. Fig. 4c shows a side view of the sensor, indicating that the oxide films are $\sim 200 \mu m$ thick. These devices are heated

at $320^\circ C$ in air for 2 h, prior to making measurements at $300^\circ C$. Fig. 4d is the current–voltage (I – V) plot at $300^\circ C$ and displays a linear relationship, indicating there is no rectification, as expected for a diffuse mixing of the powders [49].

3.2.2. Microstructure

Fig. 5a shows the top-view SEM of the NiO/ In_2O_3 interface. The NiO side of the sensor is characterized by Raman bands at 500, 740, 900 and 1090 cm^{-1} (Fig. 5b), with the strongest bands at 500 and 1090 cm^{-1} , assigned to first and second order longitudinal optical modes, respectively [50]. On the In_2O_3 side, bands observed at 307, 366, 494 and 627 cm^{-1} (Fig. 5c) is consistent with previous literature [51]. Raman spectra were recorded along a $180 \mu m$ length across the interface and the intensities of Raman bands of NiO (500 cm^{-1}) and In_2O_3 (307 cm^{-1}) are plotted in Fig. 5d. There is intermixing of the two oxides over a $\sim 30 \mu m$ distance at the interface.

3.3. Electrical characteristics

Fig. 6a is the resistance change of NiO after exposure to 1 ppm NH_3 at $300^\circ C$. With the gas pulse on, there is a decrease in resistance, followed by a slow increase. After the gas pulse is turned off after 10 min, the resistance continues to increase for 10 min (crosses the baseline), followed by a slow decrease to the baseline over the next 25 min. Fig. 6b shows that if the NH_3 gas pulse is only on for 2 min at $300^\circ C$, only a resistance decrease is observed, with both the response and recovery to the baseline occurring relatively rapidly (minutes). We use the 2 min exposure for all sensing experiments described later. At a temperature of $500^\circ C$, the 1 ppm NH_3

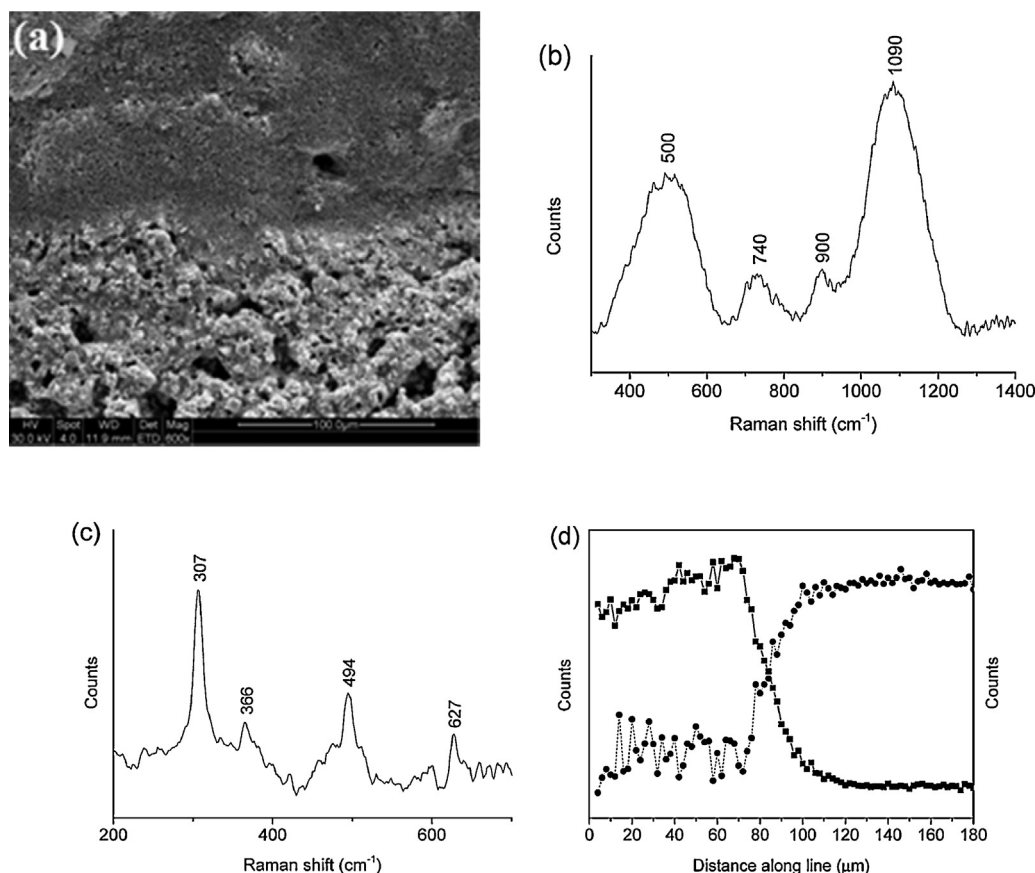


Fig. 5. (a) SEM image of interface between NiO (top) and In_2O_3 (bottom); (b) Raman spectra of NiO side; (c) Raman spectra of In_2O_3 side; (d) Integrated Raman intensities by mapping from In_2O_3 side to NiO side. In_2O_3 : straight line with square markers; NiO: dashed line with circle markers.

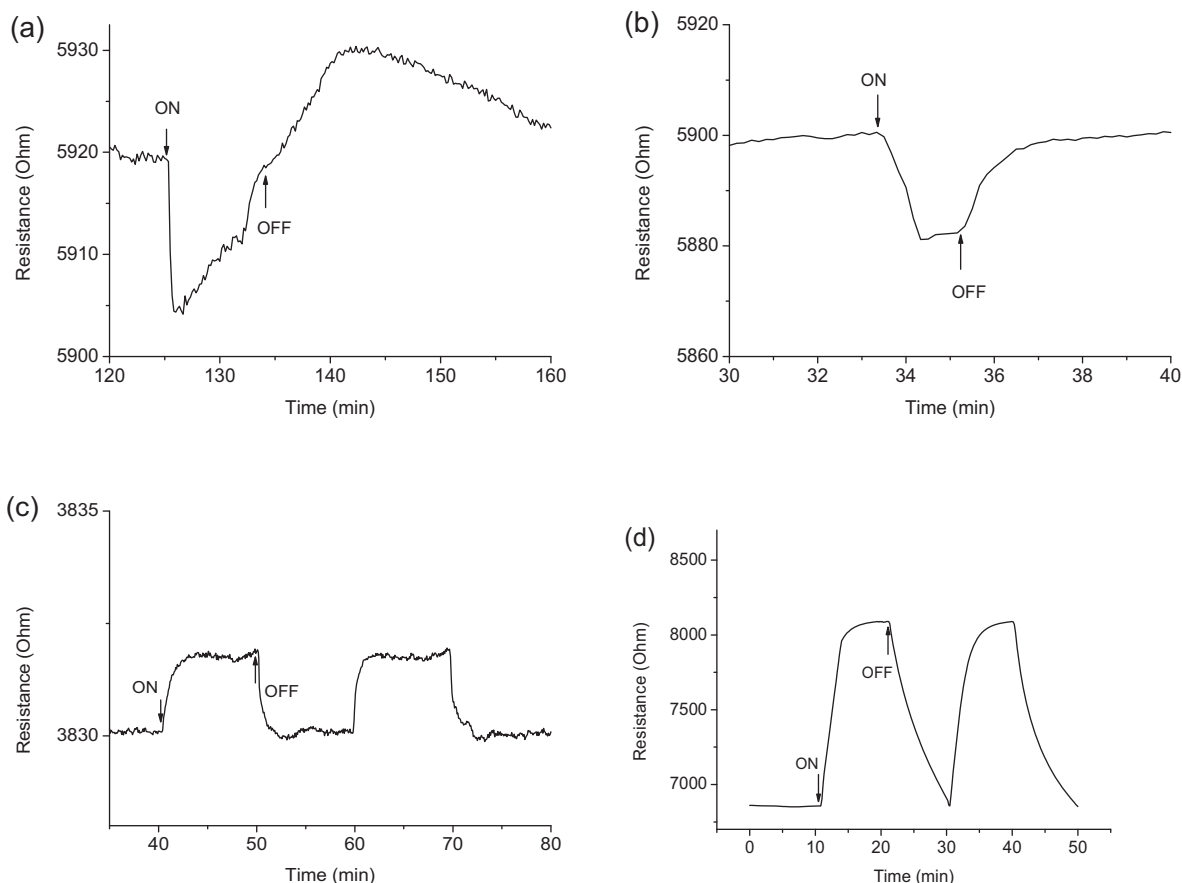


Fig. 6. Gas sensing characteristics of NiO for: (a) 1 ppm NH₃ at 300 °C with 10 min exposure time; (b) 1 ppm NH₃ at 300 °C with 2 min exposure time; (c) 1 ppm NH₃ at 500 °C with 10 min exposure time; (d) 10 ppm NH₃ at 300 °C with 10 min exposure time (20% O₂/N₂ as background).

registers a resistance increase (Fig. 6c). Fig. 6d shows an increase in resistance for 10 ppm NH₃ at 300 °C.

3.4. Infrared Spectroscopy

Infrared spectroscopy of the NiO surface was examined upon NH₃ exposure at 300 °C. Fig. 7a focuses on the 1220–1320 cm⁻¹ spectral region, where we did observe changes with 1–10 ppm NH₃. With higher concentration of NH₃ (100 ppm), we did observe a band at 3220 cm⁻¹ in the presence of oxygen (shown in Fig. S4). With N₂ passing over the NiO sample, there is no band in the 1200–1300 cm⁻¹ region (Fig. 7a), but with 20% oxygen in the background gas, a band at 1267 cm⁻¹ appears. With 1 ppm NH₃, there is an initial increase in this band (10 min) followed by a gradual decrease (30 min), which is reversed upon the removal of NH₃ with 20% O₂. Fig. 7b shows spectral changes with 10 ppm NH₃, with the intensity of the 1267 cm⁻¹ band decreasing with time. Fig. 7c is a plot of the integrated intensity of the 1267 cm⁻¹ band versus time with 1 and 10 ppm NH₃. The increase in the intensity of the 1267 cm⁻¹ band is obvious with 1 ppm NH₃, though with the 10 ppm, the intensity increase is not as clear, though the decrease in intensity of this band with time is more marked. We discuss later the similar trends in resistance changes (Fig. 6a) and the intensity of the 1267 cm⁻¹ peak (Fig. 7a).

3.5. Sensing characteristics

3.5.1. Carbon monoxide

All sensing experiments were done with 2 min pulses of the analyte gas. Fig. 8 shows the behavior of the integrated NiO–In₂O₃ sensor (Fig. 4a and b) towards pulses of CO (10, 3, 1 ppm).

Resistance across three channels are shown, comprising In₂O₃ (CH1), NiO (CH2) and the In₂O₃–NiO combination (CH3). With CO, the In₂O₃ shows a decrease in resistance (n-type behavior), and with NiO, an increase in resistance (p-type behavior). With the appropriate inclusion of both oxides, the change in resistance in the presence of CO is severely reduced.

3.5.2. Nitric oxide

Fig. 9 shows the data with 5 and 10 ppb NO. Similar to the CO response, the NiO and the In₂O₃ show opposite responses (Fig. 9a and b), but because NO is an electron acceptor, the direction of the resistance change is reversed, as compared to CO. Nevertheless, when the two metal oxides are combined (CH3), the response to NO is minimized (Fig. 9c).

3.5.3. Ammonia

With NH₃ (1 ppm, 0.5 ppm, 0.1 ppm) on for a 2 min pulse, as shown in Fig. 10, both In₂O₃ and NiO show a decrease in resistance, and when both oxides are included, the signal even at 100 ppb remains significant.

3.5.4. Mixture of gases

These experiments were then repeated with both NH₃ and CO in the gas stream with the 2 min pulses of gas. Fig. 11 shows the results. With In₂O₃ (CH1), NH₃ (0.1, 0.5, 1 ppm) gives rise to a decrease in resistance. If CO (1, 3, 10 ppm) is included with the NH₃, the NH₃ signal is overwhelmed. Similar situation exists for NiO (CH2), except that a resistance increase is observed if CO is included in the gas pulse. However, the signal from the combination NiO–In₂O₃ channel (CH3) only exhibits a signal for NH₃, and the effect of CO, even at a concentration 100-fold higher than NH₃ is nullified.

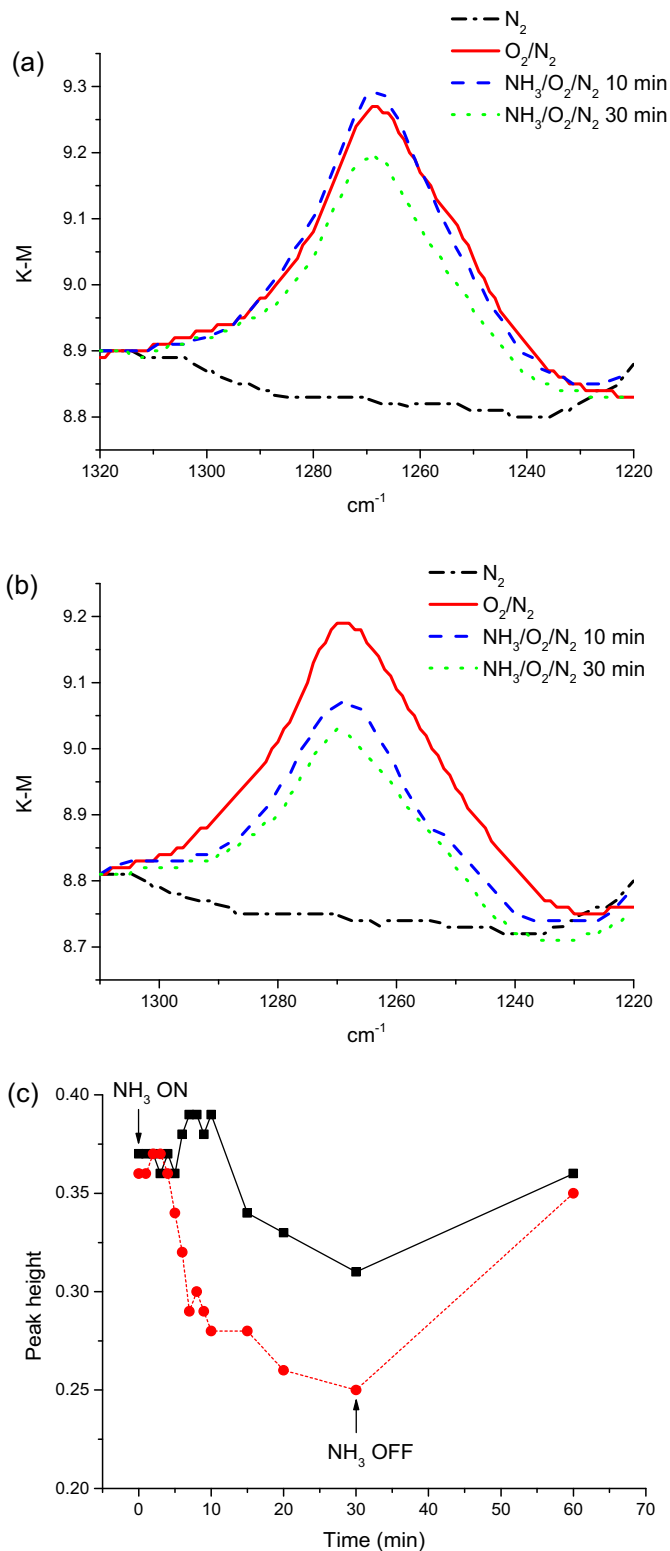


Fig. 7. In-situ infrared spectra of NiO at 300 °C in (a) 1 ppm NH₃; (b) 10 ppm NH₃; (c) time variation of relative peak height of the 1267 cm⁻¹ band for 1 ppm (straight line) and 10 ppm (dashed line) NH₃.

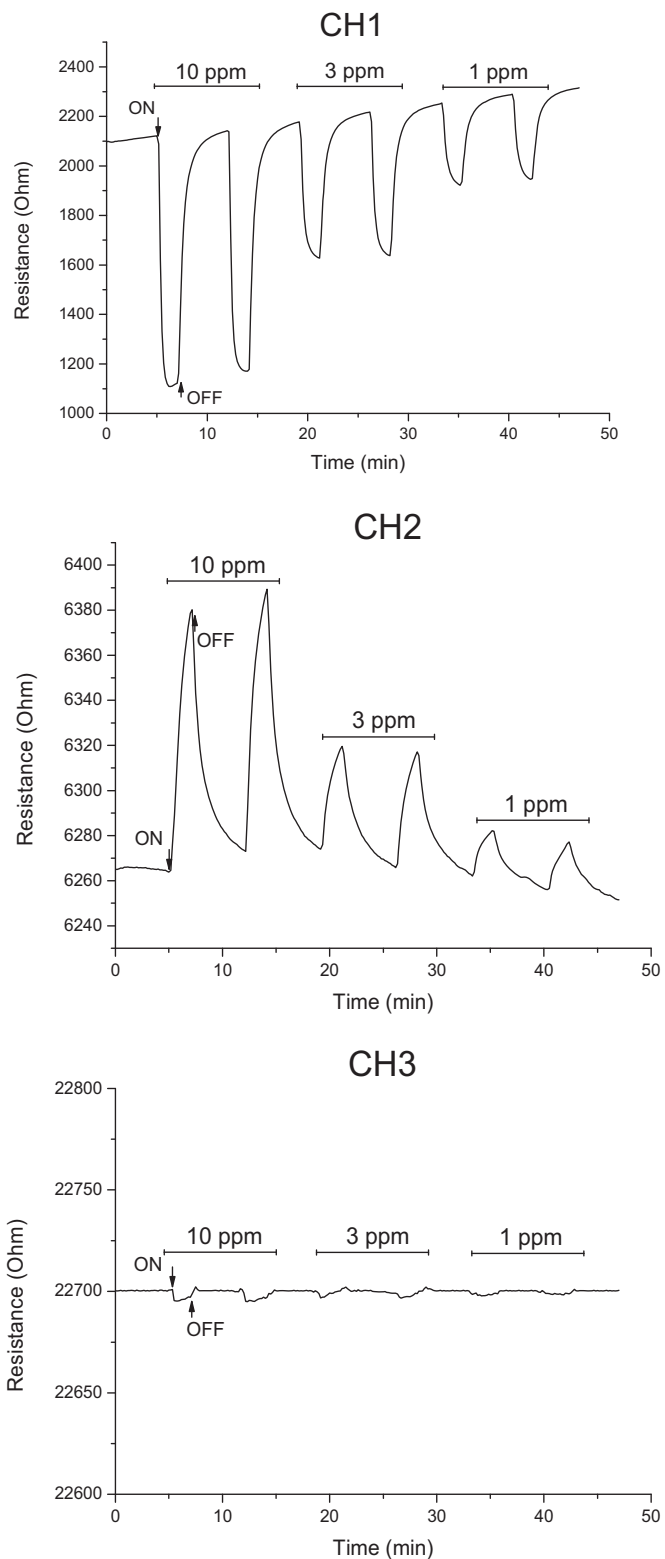


Fig. 8. Gas sensing characteristics of different sensing channels, In₂O₃ (CH1), NiO (CH2) and In₂O₃-NiO (CH3) for varying concentrations of CO at 300 °C (20% O₂/N₂ as background).

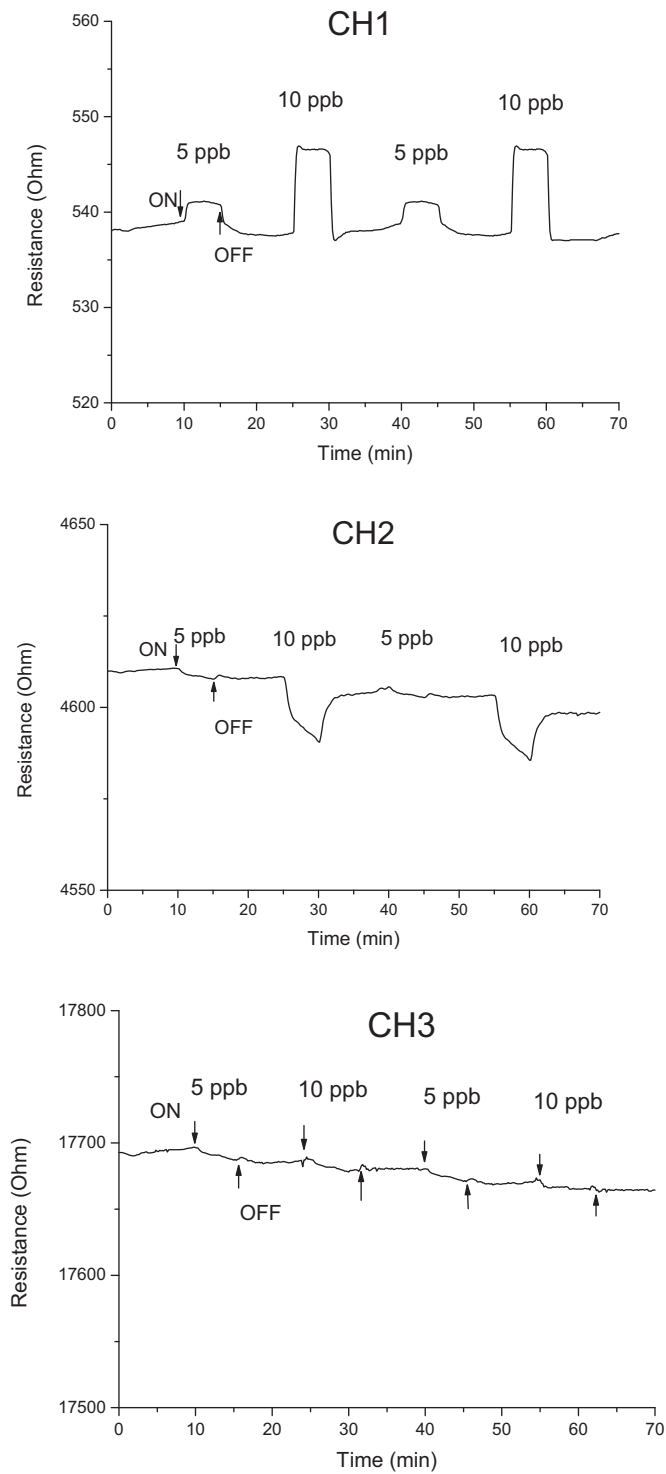


Fig. 9. Gas sensing characteristics of different sensing channels, In_2O_3 (CH1), NiO (CH2) and $\text{In}_2\text{O}_3\text{-NiO}$ (CH3) for varying concentrations of NO at 300°C ($20\% \text{O}_2/\text{N}_2$ as background).

3.6. Human breath samples

Three sets of experiments were carried out with human breath samples, and are schematically represented in Fig. 12.

3.6.1. Using breath as background

Breath samples were collected in Mylar bags, as previously described [52]. These samples were independently mixed via mass

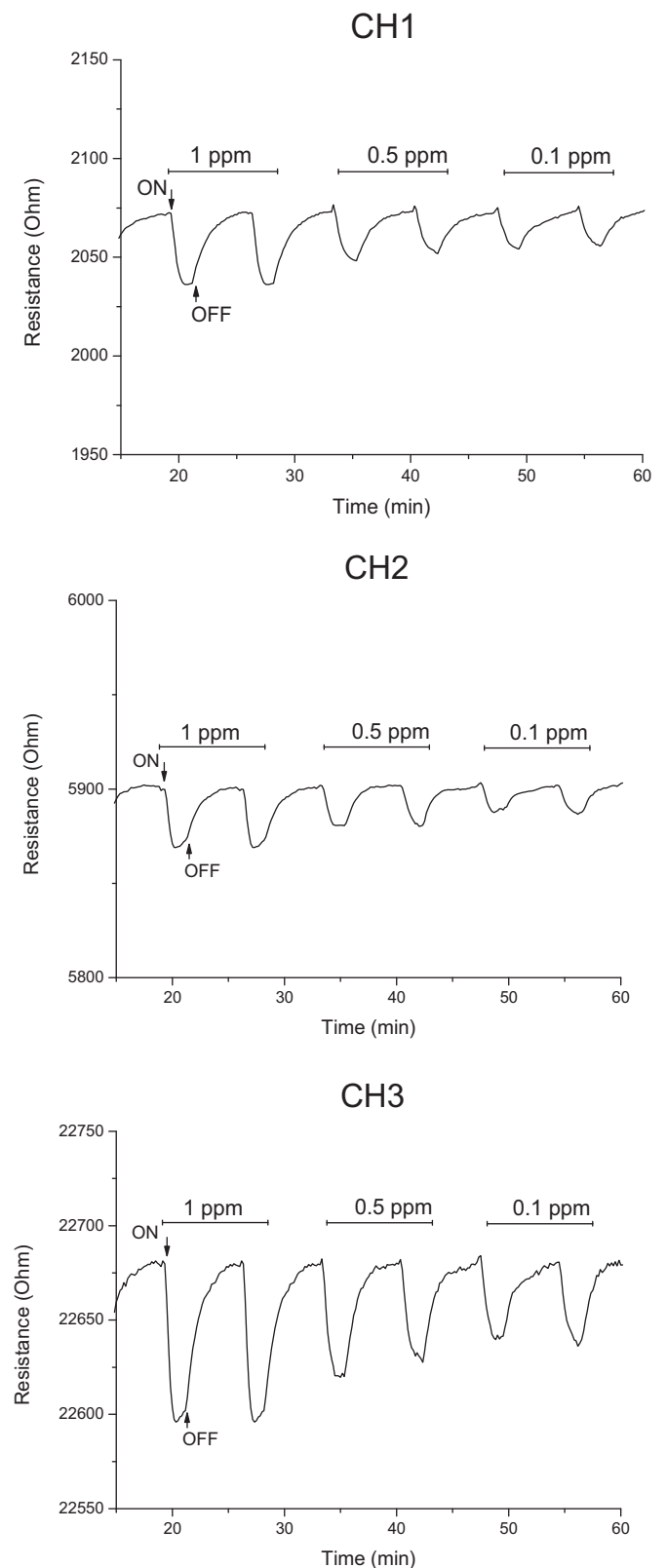


Fig. 10. Gas sensing characteristics of different sensing channels, In_2O_3 (CH1), NiO (CH2) and $\text{In}_2\text{O}_3\text{-NiO}$ (CH3) for varying concentrations of NH_3 at 300°C ($20\% \text{O}_2/\text{N}_2$ as background).

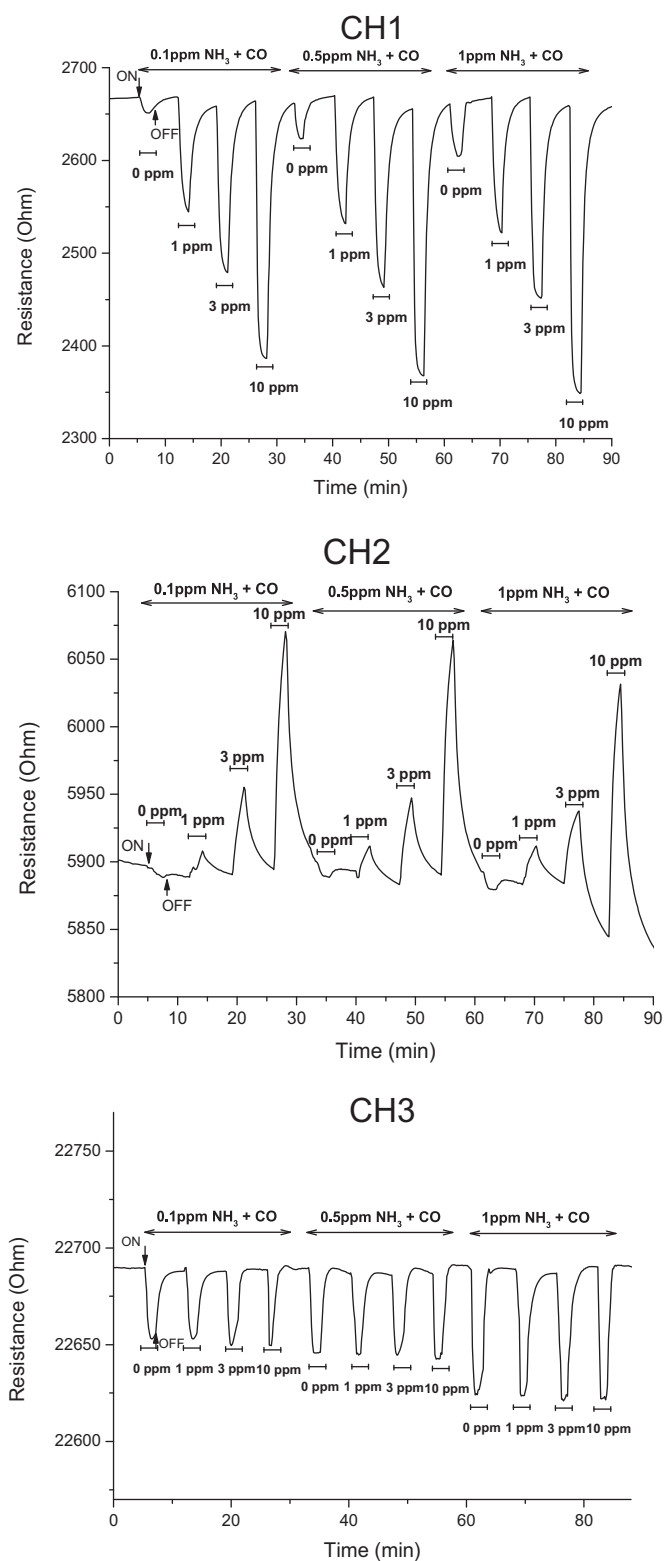


Fig. 11. Gas sensing characteristics of different sensing channels, In_2O_3 (CH1), NiO (CH2) and In_2O_3 - NiO (CH3) for varying concentrations of NH_3/CO mixture at 300°C ($20\% \text{O}_2/\text{N}_2$ as background).

flow controllers with 10, 50, 100, 500, 1000 ppb of NH_3 and these samples were analyzed using the combined NiO - In_2O_3 sensor (CH3). In these experiments, the background signal was that of the breath alone, followed by introducing NH_3 in the gas mixture. The first experiment involved equilibrating the breath with

water vapor at 37°C with a measured relative humidity of 93% [15] (Fig. 12a), followed by the sensing measurement. The second experiment involved passing the breath through an ice bath resulting in a humidity of 30% (using apparatus in Fig. 12b). The third experiment involved passing the breath through a moisture trap at -20 to 25°C , with a resulting humidity of 0% (Fig. 12b). The resulting sensing data using CH3 is shown in Fig. 13 (Figs. S1–S3 shows the data for all channels). With both the humid samples (Fig. 13a and b), the signal to NH_3 was poor. The presence of water influenced the sensing signal of NH_3 on both NiO and In_2O_3 , particularly the former (Fig. S1), with the NiO exhibiting a resistance increase with NH_3 , the opposite of the observation with dry gas (Fig. 10). With the breath sample mixed with NH_3 (bpt -33.7°C) passing through the -20°C trap, the expected signal to the spiked NH_3 was realized (Fig. 13c). The calibration curve with the breath sample is shown in Fig. 13d, and indicates saturation with increasing concentrations.

3.6.2. Using air as background

In another set of experiments, air was used as the background (Fig. 12c), and a breath sample was measured using CH3 (all samples passing through the dry ice trap at -20 to -25°C). Fig. 14a shows that the breath alone provides a signal, though we cannot ascertain what species are causing this signal. However, there was an increase in signal if the breath is mixed with NH_3 , as shown in Fig. 14a. Such a standard addition experiment clearly indicates that the sensor is detecting NH_3 . The background breath signal was normalized to R_0/R of 1, and the increased signal (measured as R_0/R) due to the spiked NH_3 is shown in Fig. 14b.

4. Discussion

In order to demonstrate the practical application of the sensor described in this paper, we chose to work with human breath sample. Detection of NH_3 in human breath at $\sim\text{ppb}$ levels can be helpful for diagnosis of various diseases. Typical concentrations for CO and NO in human breath are at ppm and ppb levels, respectively [43]. The outcome of this study is a sensor that can detect NH_3 at low concentrations (<1000 ppb) with selectivity against CO at ppm and NO at ppb levels.

The sensor design used in this study is similar to our recent report on NO sensors [43]. The concept is to use a mixture of p- and n-type semiconducting oxide, but physically separated with a common interface (Figs. 3 and 4). The separated p and n-oxides allows for altering the contribution of each oxide to the resistance more readily than physical mixture of powders.

The two oxides examined here are n-type In_2O_3 and p-type NiO . The conduction model for both n-type and p-type metal oxide gas sensors have been reviewed [53–55]. In both n- and p-type oxides, oxygen ionosorption plays a key role in the sensing paradigm. In the case of n-type, such chemisorption leads to a decrease of majority carrier electrons at the surface of grains, whereas in p-type oxides, the oxygen ionosorption leads to a surface accumulation of holes. In n-type oxides, conduction is through the bulk of the oxide, whereas in p-type, conduction is along the surface. Under certain conditions, resistance changes from n- to p-type and vice versa has been observed. This effect is observed on Fe_2O_3 , MoO_3 , In_2O_3 , SnO_2 , TeO_2 and TiO_2 , and several explanations have been proposed, including formation of a surface inversion layer driven via surface adsorption, different types of surface reactions, influence of polymorphs and morphology, as well as the effect of ionic dopants/impurities [29,56–61].

The resistance changes of NiO and In_2O_3 to CO and NO were as expected (Figs. 8a and b and 9a and b). NiO is behaving as a

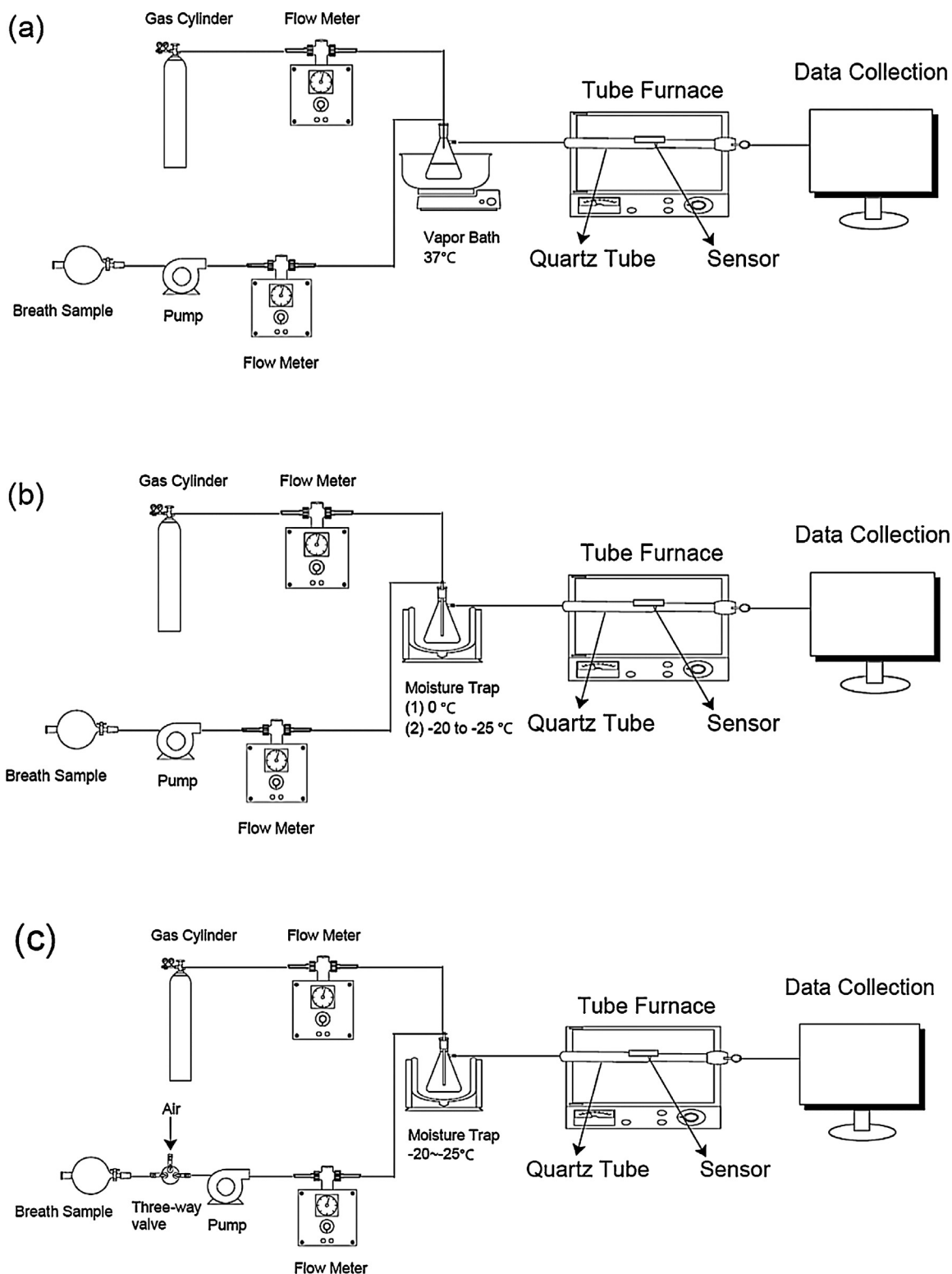
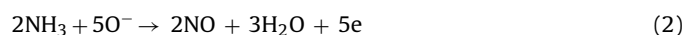
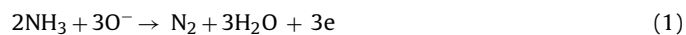


Fig. 12. Schematic diagram of the simulated breath system (a) with 37 °C vapor bath; (b) with moisture trap; (using breath as background) (c) using air as background, and with moisture trap.

p-type semiconductor, with hole conduction as the main contribution. CO reacts with chemisorbed oxygen on the oxide surface releasing electrons, which raise the resistance of p-type NiO and lowers the resistance of n-type In_2O_3 . With the appropriate contributions from both oxides, the resistance change to CO can be nullified (Fig. 8c). Similar observations are made with NO (Fig. 9c).

Under conditions in which NH_3 can react with chemisorbed oxygen, it usually behaves as a reducing gas, with proposed reactions such as [62]



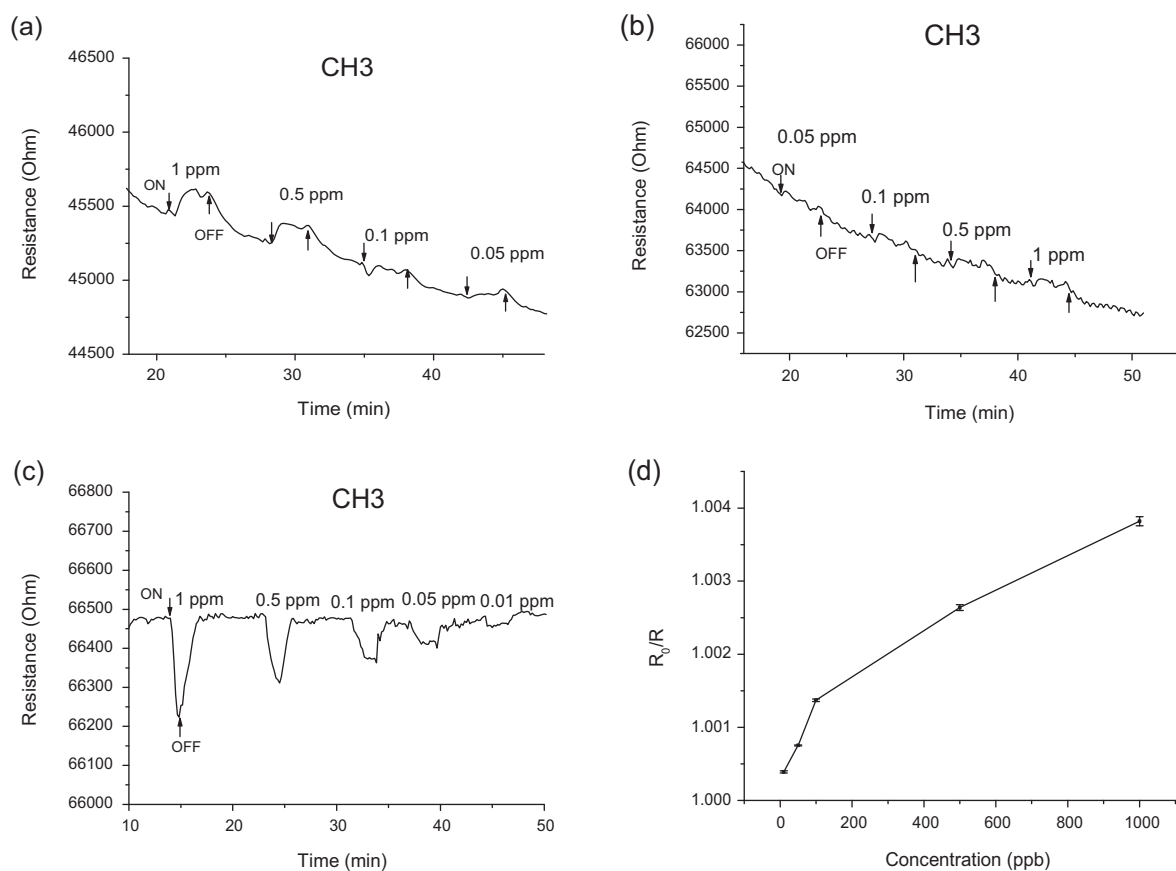


Fig. 13. Gas sensing characteristics of sensing channel CH3 (In₂O₃-NiO) for breath sample containing added concentrations of NH₃ at 300 °C (a) with 37 °C vapor bath; (b) with ice bath (c) with dry ice/acetonitrile moisture trap; (d) Calibration curve for relative resistance changes (R_0/R) of CH3 for varying concentrations of NH₃ added to breath sample (breath sample without spiked NH₃ used as background).

These reactions are more favorable at higher temperature. The resistance changes upon interaction of NH₃ with metal oxides can be anomalous. For n-type oxides, such as In₂O₃ and WO₃, at lower temperatures (<300 °C), there is a resistance decrease. However at higher temperatures, initial resistance decrease is followed by a resistance increase [62–65]. For n-type semiconductors, NO, the product of NH₃ oxidation upon chemisorption will lead to an increase in resistance. This competition between NH₃ oxidation and NO chemisorption is used to explain the anomalous sensing behavior. For avoiding the anomalous sensing behavior due to NO_x, low temperature operation or the use of catalysts have been suggested [66]. Other explanations for anomalous behavior, as in hexagonal-WO₃ have been ascribed to the formation of an inversion layer [67].

Our data on In₂O₃ at 300 °C indicates that NH₃ is behaving as a reducing gas (Fig. 10a), with a decrease in resistance, as has been observed by others [24,68]. The resistance changes with NH₃ on p-type NiO is more complicated. The resistance increase observed 500 °C with 1 ppm NH₃ (Fig. 6c) and 10 ppm NH₃ at 300 °C (Fig. 6d) is explained by reactions (1) and (2), where the electrons created upon NH₃ oxidation combine with the majority carrier holes, and lead to an increase in resistance, consistent with previous studies on NiO with 20–50 ppm NH₃ [31]. The behavior with 1 ppm NH₃ at 300 °C is not as expected and needs a different interpretation. As shown in Fig. 6a, there is an initial decrease in resistance over the first few minutes, followed by a gradual increase. Differences in direction of resistance changes as a function of analyte concentrations has been noted. On p-type TeO₂ at low temperatures (80 °C), a resistance decrease with ethanol (<300 ppm), an anomalous behavior, whereas with higher concentrations of ethanol,

the resistance increased, as expected for a reducing gas on a p-type material has been reported [59]. For p-type CuO nanowires, with NO₂ an oxidizing gas, at concentration <5 ppm, the resistance increased (anomalous behavior), whereas with 30–100 ppm NO₂, the resistance decreased, as expected for an oxidizing gas and p-type material [69]. No clear mechanistic information for such behavior is available in the literature.

The in-situ IR spectra shown in Fig. 7 provide some clues. Formation of a band at 1267 cm⁻¹ on NiO is observed as gas is switched from N₂ to 20% O₂ at 300 °C (Fig. 7a and c). This band disappears if the O₂ is replaced with N₂, so we assign this band to chemisorbed oxygen species. Upon introduction of 1 ppm NH₃, there is an increase in intensity of this band, followed by a decrease. The change in intensity of the 1267 cm⁻¹ band in Fig. 7c in the presence of 1 ppm NH₃ mirrors the change in conductivity upon 1 ppm NH₃ exposure to NiO, as shown in Fig. 6a (the timings do not exactly overlap since the IR was done on a powdered sample).

Several previous studies have noted a band in the 1200–1300 cm⁻¹ region upon oxygen chemisorption on metal oxides [70]. On Fe₂O₃, bands between 1250 and 1350 cm⁻¹ have been assigned to perturbed O₂⁻ species, and in particular, the band at 1270 cm⁻¹ is prominent and stable up to 300 °C [71]. There are few infrared studies of oxygen adsorption on NiO, bands at 1070 and 1140 cm⁻¹ were observed at 77 K and assigned to O₂⁻ [70]. On Fe₂O₃, bands in the 900–1100 cm⁻¹ were assigned to O₂²⁻ species [72]. Formation of O⁻ on NiO has been proposed, though no distinct infrared bands were identified [72]. Peroxo species (O₂²⁻) have been proposed upon oxygen adsorption on NiO [73]. On CuCl and CuBr, a band around 1270 cm⁻¹ has been assigned to O₂ coordinated with Cu⁺, and intensity of this infrared band also

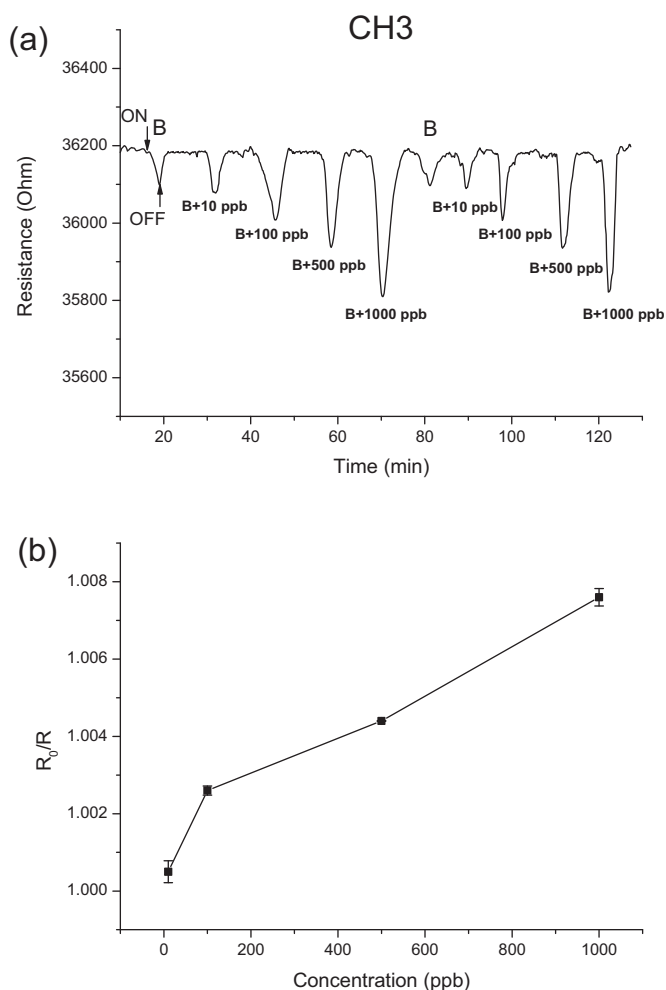


Fig. 14. (a) Gas sensing characteristics of sensing channel CH3 ($\text{In}_2\text{O}_3\text{-NiO}$) for breath sample B and then with added NH_3 (10–1000 ppb) at 300°C with dry ice/acetone nitrile moisture trap; (b) Calibration curve for relative resistance changes (R_0/R) of CH3 for varying concentrations of NH_3 in breath sample (air as background).

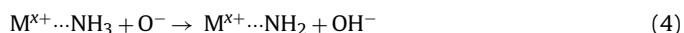
decreased upon exposure to NH_3 [74]. Based on these studies, we assign the band at 1267 cm^{-1} (Fig. 7a and b) on NiO to O_2^- .

The reactivity of NH_3 on metal oxide surfaces is enhanced in the presence of oxygen. On Mg (0001) surface, NH_3 was reactive with the surface only in the presence of oxygen [75]. Chemisorbed oxygen on Ni (110) and Ni (100) is reactive with NH_3 with H abstraction and formation of NH_x species [76]. Surface spectroscopic studies have shown the high reactivity of NH_3 with adsorbed oxygen on Ni (111) [77].

It has been proposed that the O_2^- is in equilibrium with O^- [75]



NH_3 chemisorption at lower temperatures is proposed to lead to NH_2 and OH^- via reaction with the O^- [75]



Ammonia adsorption on alumina surface (acid/base sites) was proposed to lead to NH_2 and OH formation for about 10% of all the NH_3 molecules that are absorbed [78]. Bands due to NH_2 were reported at 3386 and 3355 cm^{-1} [76]. Dissociative chemisorption of NH_3 to NH_2 and OH driven by oxygen functionality is noted on epoxide groups in reduced graphene oxide, with vibrational bands assigned as 3208 , 3270 cm^{-1} (NH_2) and 3400 cm^{-1} (OH) [79]. With the 1 ppm NH_3 on NiO, we did not observe any bands due to NH_2 , but with 100 ppm NH_3 on NiO at 300°C , and subsequent cooling to

room temperature, a band appears at 3220 cm^{-1} in the presence of O_2 , but not in the presence of only N_2 (these spectra are shown in Fig. S4). We assign the 3220 cm^{-1} band to N–H stretching.

Based on these observations, we explain the anomalous behavior of 1 ppm NH_3 observed in Fig. 6a. We hypothesize that reactions (3) and (4) will take place on the NiO surface (we have IR evidence for the O_2^- species), and with (4) occurring, it will lead to more O_2 chemisorption as O_2^- , as O^- is used up in reaction (4). IR indicates transient increase of the O_2^- band upon exposure to NH_3 (Fig. 7a). With increased O_2 chemisorption as O_2^- , it will lead to a decrease in resistance. The increase in resistance observed later occurs due to subsequent reactions (1) and (2) due to oxidation of NH_3 . At higher temperatures, or with higher concentrations of NH_3 , the transient decrease in resistance is not observed (Fig. 6c and d) as reactions (1) and (2) are promoted.

We have exploited the transient decrease in resistance upon exposure of low levels of NH_3 on NiO for amplifying the sensor signal. This was done by exposing the NiO to only 2 min of NH_3 thus giving time for the chemisorption effects to occur (reactions (3) and (4), Fig. 6b), but not the chemical reactions (reactions (1) and (2)). The resistance of NiO decreases and then recovers quite rapidly, as compared to the 10 min exposure, where the products of the chemical reaction form and need to be desorbed, before the sensor baseline is reached, and at 300°C , takes 40 min. With the 2 min NH_3 exposure, both NiO and In_2O_3 show a decrease in resistance, so the sensing data that combines both oxides (CH3) lead to an additive effect, amplifying the response from NH_3 (Fig. 10) while with CO and NO, the opposite response lead to a cancellation of signal (Figs. 8 and 9). This strategy allows us to sense the presence of NH_3 in the concentration range of NH_3 in the concentration range $<1000\text{ ppb}$, in the presence of CO as seen in Fig. 11.

Since the need for detecting NH_3 in human breath is of the order of hundreds of ppb, we used breath samples as a possible application of this sensor. The high humidity in breath posed a significant interference (Fig. 13a and b), and only upon removal of water from the breath by a cold trap (-20°C), the signal due to NH_3 could be retrieved (Fig. 13c). Since NH_3 and H_2O can both act as Lewis bases, it is not surprising that humidity poses an interference to NH_3 . Interference to humidity not only is present for NH_3 [80], but to other gases such as CO [81], and for both n- and p-type materials. Chemisorption of water can follow the same as reaction (4), leading to formation of hydroxyl groups [53], with $\text{M}^{x+}\text{-OH}$ bond formation. The observation that in the presence of water, there is an increase in resistance of NiO to NH_3 (Fig. S1) indicates that the water adsorption disrupts the oxygen chemisorption as O_2^- , possibly by adsorbing at these sites. Thus, the p–n oxide arrangement can minimize interferences from other gases, such as CO, but because of the pronounced water interaction with the oxides, in general, humidity will be a strong interference to NH_3 .

By removing the humidity, the sensor can detect NH_3 that is mixed into the breath. We have done the breath + NH_3 experiments in two ways. The breath is used as the background sample, and any increase in NH_3 in breath can be measured (Fig. 13cd). Or, the breath can be measured using air as the background sample, the breath alone gives a signal and then any increase in NH_3 can be measured from the increased signal (Fig. 14a and b). The possible biomedical application we see of this sensor is measuring an increase of NH_3 in breath. For *H. Pylori* infection diagnosis, the current standard of measurement involves feeding the patient a sample of ^{13}C or ^{14}C -labeled urea. The urease in the stomach (due to the bacteria) decomposes the urea to $^{13}\text{CO}_2$ or $^{14}\text{CO}_2$ and NH_3 . The radioactive $^{14}\text{CO}_2$ in breath is then measured [82]. With $^{13}\text{CO}_2$, a mass spectrometer is necessary to carry out the measurement [82]. Because the sensor we have developed can measure NH_3 at ppb levels, the strategy would be to feed the patient regular urea and measure the released NH_3 . There would still be the need of the humidity trap

to remove water. The trap can remove other organic volatiles in breath, but is not an issue in the application we are proposing for this sensor. Gases such as CO and NO (along with the NH₃) will still come through the trap, and the p–n strategy as outlined in this paper minimizes the influence of these interferents, while enhancing the signal for NH₃.

5. Conclusions

This study demonstrates the concept of using p-type of NiO and n-type In₂O₃ placed side-by-side on a substrate with common interface as a sensor platform. The adjacent placement of the oxides allows for ease of variation of the amount of oxide to be included for making the resistance measurements in the presence of analyte gas. With this strategy, the change in resistance with 3–10 ppm CO was almost nil, since In₂O₃ and NiO give opposite responses to CO. Ammonia is also a reducing gas, but at low concentrations of NH₃ (<1 ppm) at 300 °C, the response with In₂O₃ was as expected (resistance decrease), but with NiO, the resistance change was anomalous. For the first 8 min of a 10 min exposure to NH₃, there was a resistance decrease followed by a gradual resistance increase over the next 20 min, followed by a 10 min decrease to baseline resistance. With the help of in-situ infrared spectroscopy, this behavior was correlated with NH₃ chemisorption and involvement of O₂[−] species. Advantage was taken of the transient decrease with NH₃ on NiO to design a sensor that shows a resistance decrease for both NiO and In₂O₃ by controlling the gas pulses to a duration of 2 min. With this strategy, combining the two oxides enhanced the signal of NH₃, allowing ready detection at 100 ppb concentration. These sensors were used to detect NH₃ that was mixed with human breath. As long as the humidity is completely removed from the breath sample, 10–1000 ppb of added ammonia could be detected. Water interference arises from competing reactions with O₂[−] and the transient decrease in resistance with NH₃ on NiO is no longer observed, thus removing the amplification. A potential application of such a sensor would be in *H. Pylori* diagnosis.

Appendix A. Supplementary data

Supplementary data associated with this article can be found, in the online version, at <http://dx.doi.org/10.1016/j.snb.2015.11.085>.

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